



Royal 16, Signet 2210, Signet 2230 Chair

INSTALLATION INSTRUCTIONS

CHECK CARTON FOR SHIPPING DAMAGE. ALL FREIGHT CLAIMS SHOULD BE DIRECTED TO THE CARRIER.

UNPACKING CHAIR BASE: (wooden crate)

1. Remove six lag bolts from cover. Remove cover. Check for damage.
2. Remove two lag bolts from each side brace. Remove side braces.
3. Remove four bolts holding base to box.
4. Lift base from carton and place it in location where chair is to be used. (Requires two persons. A dolly will be helpful.)

UNPACKING CHAIR TOP: (corrugated box)

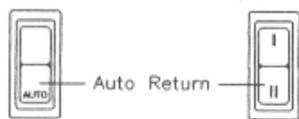
1. Cut bands, remove from carton. Check for damage.
2. Remove seat cushions and bolts holding chair top to shipping pad.
3. Remove plastic bag containing four bolts and four washers from seat cushion center cross support.

ASSEMBLING TOP TO BASE:

1. Using two people, lift chair top out of carton and place on base, aligning the four holes.
2. Using the four bolts and washers that were removed from seat cushion, bolt upper to base, tightening all four bolts securely.
3. Connect the molex connectors between the base and upper, refer to the routing picture on back, then plug the power cord into the power receptacle.
4. Slide seat frame into position.
5. To bolt the seat cushion to the frame, remove the wing nut and washer from mounting bolt. Align cushion so that mounting bolt is located in between the upper motor mounts. Do not pinch cables. Re-install washer and hand tighten wing nut.
6. If the chair was ordered with a foot control, it is shipped with the base.

TESTING CHAIR:

1. Operate the top rocker switch on each side by pressing bottom of the switch to lower the chair back, and top to raise. Leave the chair back partly reclined.
2. Press upper side of middle rocker switch to raise base and bottom to lower. Leave base partly raised.
3. Press automatic return button. Chair back should raise and base should go to the lowest position.
4. **On 2210, Auto Return switch must be canceled before other switches will work, for other functions refer to operating instructions.**



2210



R16
2230

CABLE ROUTING DIAGRAM FOR MODEL R17, 2210, 2230
FEED CABLE AROUND FRONT LEFT LIFT PLATE, BACK AND UP BETWEEN
UPPER BASE PLATE AND UPPER FRAME TO MPU

