

Bi-Fold Doors Installation Instructions

These instructions assume that both panels of the bi-fold doors are already hinged together and ready for placement. It also assumes that the divider console has been properly leveled. Additionally, it assumes all hinges are in place on the door and the hinge plates are mounted on the end panel of the bi-fold door section. These instructions apply for both sets of doors.

Helpful Tips:

- The bi-fold door assembly is heavy. It is recommended that you use two people for installation.
- Have a rubber mallet within reach during the door mounting procedure.
- Loosen the hinge plates on the end panel to allow slight up and down movement.
- Pickup bi-fold doors in their folded position.

- 1) Place the bottom edge of the bi-fold door on the door track, next to the vertical end panel. Position the doors at a 90° angle to the countertop (in the fully open position) See Figure 1.
- 2) Lift up the opposite end of the door slightly with your other hand, and connect the bottom hinge to the hinge plate on the end panel.
- 3) Continue to lift up on the door and connect the second and third hinges.
- 4) Tap on the hinges with a rubber mallet if they do not readily snap in place.
- 5) Open the door approximately half way and place the plastic slide into the sleeve in the bottom door edge and place the door into the bi-fold door track. See Figure 2.
- 6) Align the door by using the hammer handle or other non-scuffing tool to lift the door up until the top of the door panel is flush with the top of the vertical end panel. See Figure 3.
- 7) Hold the door in place and tighten the hinge plate screws on all three hinges.
- 8) Adjust door hinges for proper placement and smooth movement. Test by opening and closing door. (See attached hinge guide.)
- 9) The bi-fold door should now be completely installed.



Figure 1



Figure 2



Figure 3

If you have any questions or need assistance, please call
Biotec Customer Service.

Hinge Adjustment



SIDE/GAP ADJUSTMENT – Turn screws (left or right) to increase or decrease the door overlay.



HEIGHT ADJUSTMENT – Loosen screw(s) on all mounting plates, manually adjust door and retighten screws.



DEPTH ADJUSTMENT – Loosen screw, adjust door to desired position and retighten screw.